

Parts List and Diagram for Base Assembly Part # 30134-P
used on Morse 520 Series 2-Stage Vertical-Lift Drum Pourers
with Serial Number 272464 to _____

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6454-P	BASE WELD, 520 525 620	1
2	5126-P	CARRIAGE WELD, ITA2	1
3	5208-P	BEARING, 3/4 ID, SEALED	8
4	3014-P	INNER MAST WELD, VERT 2X	1
5	3008-P	CYLINDER, 1.5 X 52 520 525 620	1
6	5347-P	SNAP RING, EXT, HD, .05, 5/8"	2
7	5348-P	PIN, GROOVE, 5/8 X 2.625	2
8	3046-P	ANCHOR, LEAF CHAIN ADJUST VERT	2
9	1545-P	NUT, 7/8-9 FIN HEX	4
10	83-P	GRIP, HANDLE, 1-1/4 X 4-1/2	2
11	3307-P	HAND FLOOR LOCK CPT, VERT	1
12	3294-P	HANDLE WELD, FLOOR LOCK VERT	1
13	716-P	NUT, PUSH, 3/8	2
14	2636-P	3/8 PIN X 1-1/2" 7X, 83, VERT	1
15	3297-P	PUSH TUBE WELD FLOOR LOCK VERT	1
16	3302-P	FLEX COUPLING, FLOOR LOCK VERT	1
17	5375-p	STAND, FLOOR LOCK VERT	1
18	3169-P	SPRING, COMP, FLOOR LOCK VERT	1
19	91-P	NUT, 1/2-13 FIN HEX	1
20	3171-P	PAD, FLOOR LOCK, PP	1
21	1572-P	HHCS, 3/8-16 X 1 GR2 ZINC	8
22	3049-P	CASTER, SWIVEL, 6" VERT LIFT	2
23	87-P	WHEEL, MORTUF, 8", 3/4" BRG	2
24	5330-P	SNAP RING, EXT, HD, .078, 3/4"	2
25	5329-P	PIN, GROOVE, 3/4 X 3.10	2
26	5697-P	HYD FIT, MALE FLARE, BULKHEAD	2
27	4002-P	NUT, 3/8-16 WHIZ LOCK	8
28	1166-P	WASHER, 3/8 USS 1" OD, ZINC	8

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For replacement parts, please contact your Morse dealer.

When ordering parts, please specify:

- Part number and description
- Model number
- Serial number

Find model number and serial number on metal name plate attached to frame.

30134-P BASE ASM, 520 SERIES

