

PARTS LIST

Carriage Assembly for 520M Series Manual Tilt, Vertical-Lift Drum Pourers
with Spark Resistant Parts
Serial # 225512 to 242093

ITEM	QTY.	PART #	DESCRIPTION
1	2	535-P	HHCS, 3/8-16 X 1-1/4 GR5
2	2	1474-P	WASHER, 3/8 SPLIT LOCK
3 *	1	3849B-P	SLIDING IDLER W/ BEARING
4	1	4224-P	CARRIAGE WELD, POUR MT
5 *	1	12-P	CHAIN, ROLLER, #35 W/ M LINK
6 *	2	735-P	KEY, WOODRUFF, SIZE 9, ASA606
7 *	1	14-P	GEAR, PINION, 7 TOOTH
8 *	1	13-P	SPROCKET #35 36T, 3/4" BORE
9 *	1	11-P	SPROCKET, #35 12T, 3/4" BOR
10	1	64-P	ROLL PIN, 3/16 X 1-1/4
12 *	1	18-P	BEARING, 1" ID X 2-1/2"
13 *	1	7-P	BEARING, 3/4" ID X 1-1/2"
14 *	1	19-P	BEARING, 3/4" ID X 2-1/2"
15	1	16-P	COLLAR, 1" ID
16	1	15-P	COLLAR, 3/4" ID
20 *	4	3194-P	BEARING, CHANNEL ROLLER VERT
21	1	4409-P	GRIP, HANDLE 7/8" X 4-3/4" RED
27	2	22-P	3/8 - 24 x 5/8" SHCS
28	1	29-P	SPACER, SPUR GEAR .15"
29 *	1	23-P	GEAR, SPUR, 72T, 1" HOLE
30			SADDLE WELD (NOT SOLD SEPARATELY)
31 *	1	4079-P	HHCS, M8 X 60 MM GR5, 8MM
32 *	1	4081-P	NUT, M8 ESNA, 8MM
33	1	4404-P	FIBRE DRUM STRAP, SS, SR
34 *	1	1297-P	1/4 - 20 REV HEX LOC NUT
35 *	1	1296-P	1/4 - 20 X 7-1/2 HHCS GR 5
36 *	1	726M-P	HINGE PLATE CPT, 1/4" SR
37	1		HINGE PLATE ONLY, 1/4" SR (NOT SOLD SEPARATELY)
38	1	165SS-P	RATCHET, STEEL-IT
39	1	710-P	RETAINER, RATCHET PUSH ON 3/4"
40	1	168-P	PAWL, WITH DRILLED HOLE
41	1	169-P	PAWL SPRING
42	1	170-P	3/8" DIA X 5/8" SHOULDER SCREW
44	1	725YM-P	SADDLE ASM, MT 500, SR
45	1	1-P	CHAIN WHEEL #1-1/2 W/ GUIDE
46	1	3-P	TRIANGLE & SHAFT W/ BOLTS
47	1	2435-P	PULL CHAIN, BRASS 1/0, 12 FT

* Recommended spare parts.

PARTS DIAGRAM

Carriage Assembly for 520M Series Manual Tilt, Vertical-Lift Drum Pourers
with Spark Resistant Parts
Serial # 213729 to 242093

For replacement parts, please contact your Morse dealer.

When ordering parts, please specify:

- Part number and description
- Model number
- Serial number

Find model number and serial number on metal name plate attached to frame.

