

Parts List and Diagram

for Morse Part # 5283M-P Yoke Assembly used on

Model 520M and 520M-124

Manual Tilt Vertical-Lift Drum Pourers with Spark Resistant Parts

with Serial number 272464 to _____

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	5286-P	YOKE WELD, MT, ITA2	1
2	16-P	COLLAR, 1" ID	1
3	29-P	SPACER, SPUR GEAR .15"	1
4	23-P	GEAR, SPUR, 72T, 1" HOLE	1
5	14-P	GEAR, PINION, 7 TOOTH	1
6	13-P	SPROCKET #35 36T, 3/4" BORE	1
7	735-P	KEY, WOODRUFF, SIZE 9, ASA606	1
8	15-P	COLLAR, 3/4" ID	1
9	12-P	CHAIN, ROLLER, #35 W/ M LINK	1
10	4235-P	CAP, PLASTIC, DRIVE SHAFT	1
11	4370-P	SHCS, 3/8-16 X 1-3/8	2
12	4473-P	SPACER, SPUR GEAR, U	1
13	1169-P	NUT, 3/8-16 REV HEX LOCK	2
14	4285-P	COVER SET, 30:1 GEARS, REG	1
15	5135-P	SHAFT, 12T SPROCKET & SPACER	1
16	64-P	ROLL PIN, 3/16 X 1-1/4	2
17	3849B-P	BEARING ASM, SLIDING IDLER	1
18	1474-P	WASHER, 3/8 SPLIT LOCK	2
19	535-P	HHCS, 3/8-16 X 1-1/4 GR5	2
20	5000M-P	SADDLE ASM, UNIVERSAL, SR	1
21	55-P	WASHER, 3/4 SAE FL 1-1/2 OD	1
22	4364-P	HHCS, 1/2-13 X 1" GR2	1
23	1-P	CHAIN WHEEL #1-1/2 W/ GUIDE SR	1
24	2435-P	CHAIN, PULL, BRASS, 1/0, 12'	1
25	3M-P	TRIANGLE W/ TUBE & BOLTS, SR	1
26	35-P	HHCS, 5/16-18 X 1 GR2	3
27	1570-P	WASHER, 5/16 USS 7/8 OD	6
28	491-P	NUT, 5/16-18 REV HEX LOCK	3
29	7-P	BEARING, 3/4" ID X 1-1/2"	1
30	18-P	BEARING, 1" ID X 2-1/2"	1
31	19-P	BEARING, 3/4" ID X 2-1/2"	1

Parts List and Diagram
 for Morse Part # 5283M-P Yoke Assembly used on
 Model 520M and 520M-124
 Manual Tilt Vertical-Lift Drum Pourers with Spark Resistant Parts
 with Serial number 272464 to _____

