

**Parts List and Diagram for Morse Part # M404-P Power Pack**

**Used on:**      **400 Series Hydra-Lift Karriers with Serial Number 0981 to 1102 (MMYY)**  
                   **405 Series Omni-Lift Drum Rackers with Serial Number 0981 to 1102 (MMYY)**  
                   **500 Series Vertical-Lift Drum Pourers with Serial Number 181180 to 203699**

ITEM	QTY.	PART #	DESCRIPTION
1	1	*****	SEE FIGURE 1
2	1	M01139-P	COUPLING HALF 5/8" BORE MON
3	1	M01603-P	SPIDER, COUPLING, MON
4	1	M01189-P	COUPLING HALF 1/2" BORE MON
5	4	M07818-P	SHCS, 1/4-20 X 3
6	4	M07817-P	HHCS, 3/8-16 X 7/8
7	1	M01615-P	HOUSING, PUMP/ MOTOR ADAPTER
8	1	M02637-P	PUMP ASM, GEAR CODE 43 MON
9	1	M00075-P	KIT, MAIN CHECK VALVE PARTS
10	1	M02222-P	KIT, RELIEF VALVE PARTS, MON
11	1	M02352-P	O-RING, 3-5/8 X 3-7/8 X 1/8
12	1	M01117-P	NIPPLE, 3/8 NPT X 2" MON
13	1	M01122-P	ELBOW, 90DEG, 3/8 NPT
14	1	M01459-P	TUBE, SUCT, FILTER, 3/8 NPT
15	1	M01134-P	FILTER SCREEN, SUCTION MON
16	1	M01274-P	TUBE, RETURN, 1/8" NPT
17	1	M01303-P	ELBOW ASM, BRASS W/ RETURN NIP
18	1	M06899-P	RESERVOIR, 6" DIA X 9" MON
19	1	M01143-P	PLUG, BREATHER, FILLER MON
20	6	M07703-P	SCREW, 10-24 X 3/8 TF
21	1	M13304-P	TUBE, RETURN, VALVE, M404 MON
22	2	M01225-P	ELBOW, RETURN, MON
23 *	2	M01157-P	BALL, PLASTIC, HANDLE, MON
24 *	2	M01326-P	ROD, VALVE HANDLE, MON
25	2	M00173-P	HANDLE BASE, MON
26	2	M00172-P	HANDLE ASM, W/ BASE, MON
27	4	M07780-P	WASHER, 5/16" SPECIAL, MON
28 *	2	M00018-P	SPRING, TORSION, MON
29	2	M00016-P	BUSHING, TORSION SPRING, MON
30	1	M01318-P	ADAPTER, PUMP/ VALVE, 2-1/2"
31	1	M07187-P	VALVE, 3-4 WAY ROUND ROUND
32	1	M404-P	HYDRAULIC POWER PACK, -110, -114
* Recommended spare parts			

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